

Dose rate and temperature dependence of ion-beam-induced defect evolution in germanium

related publication:

Posselt, M.; Bischoff, L.; Grambole, D.; Herrmann, F.

Competition between damage buildup and dynamic annealing in ion implantation into Ge

Appl. Phys. Lett. **89** (2006) 151918

Motivation

investigation of the competing influence of dose rate and implantation temperature on defect evolution, i.e. the competition between damage buildup and dynamic annealing

consideration of channeling implantation:
damage *and* range profiles are influenced by defect evolution

Experiment

Focused Ion Beam (FIB) system

nominal dose rate: $\sim 10^{19} \text{ cm}^{-2} \text{ s}^{-1}$

30 keV Ga implantation into (001) Ge

beam spot size (pixel): $\sim 50 \text{ nm}$

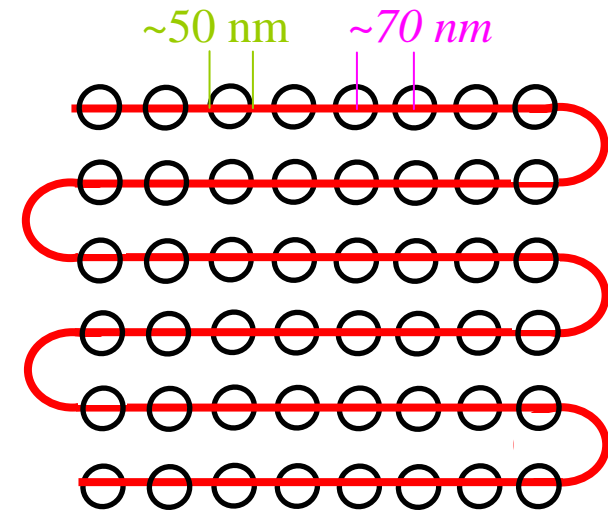
meander-like beam scan

variation of the effective dose rate:

change of the pixel dwell time (PDT)

and/or the area over which the FIB is

scanned



direction of ion beam: **0° tilt ([001] channeling)**

implantation at two very different effective dose rates:

each pixel was irradiated only once, effective dose rate $\sim 10^{19} \text{ cm}^{-2} \text{ s}^{-1}$

a constant PDT of $\sim 1 \mu\text{s}$ was applied,
the desired dose was achieved by many repetitions of the beam scan,
effective dose rate $\sim 10^{11} \text{ cm}^{-2} \text{ s}^{-1}$

implantation temperatures: **RT** and **250 °C**

doses: $5 \times 10^{12} \dots 5 \times 10^{14} \text{ cm}^{-2}$

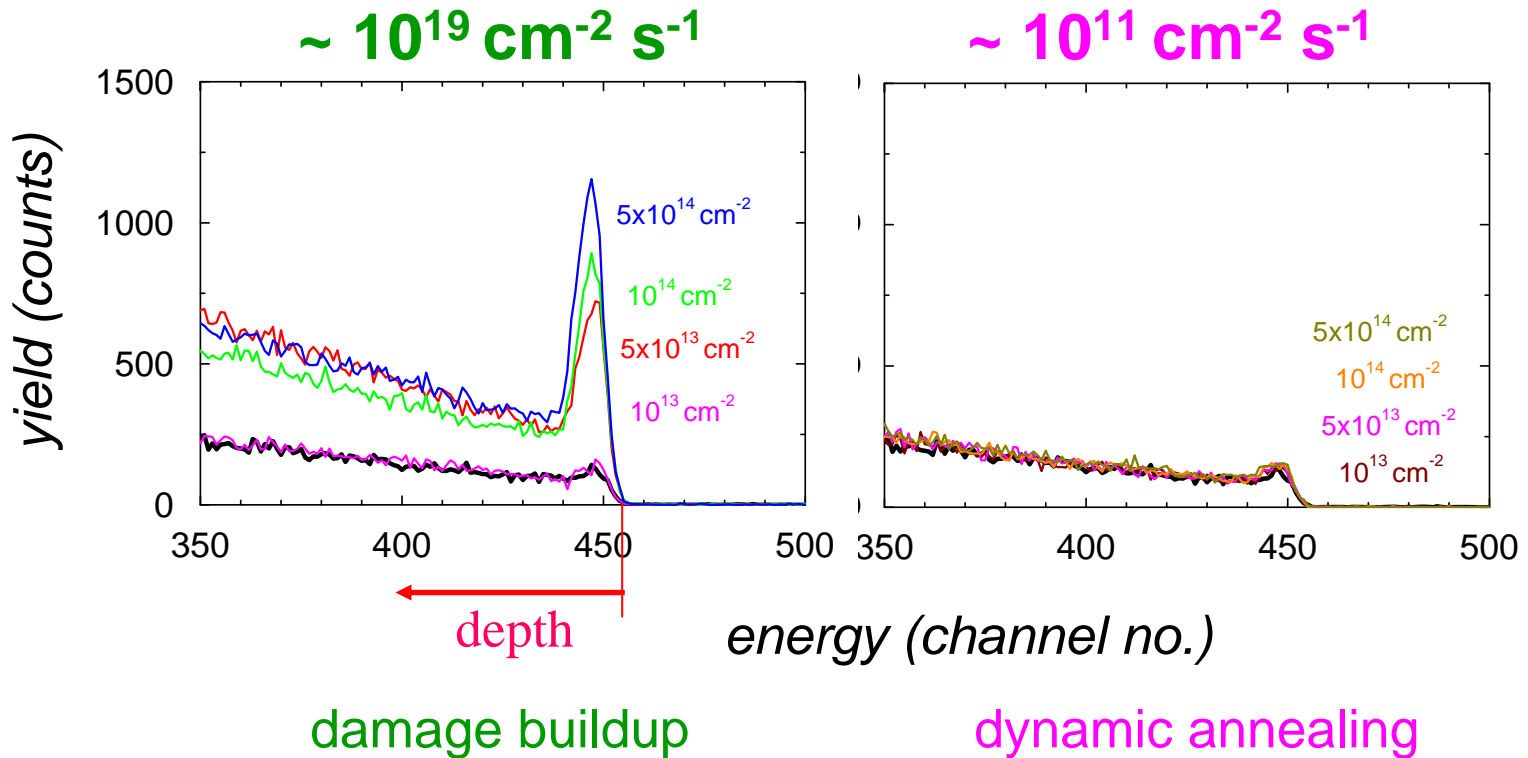
analysis: *damage profiles: micro-RBS/C (Rossendorf)*
Ga profiles: SIMS (Evans Analytical Group)

Results and discussion

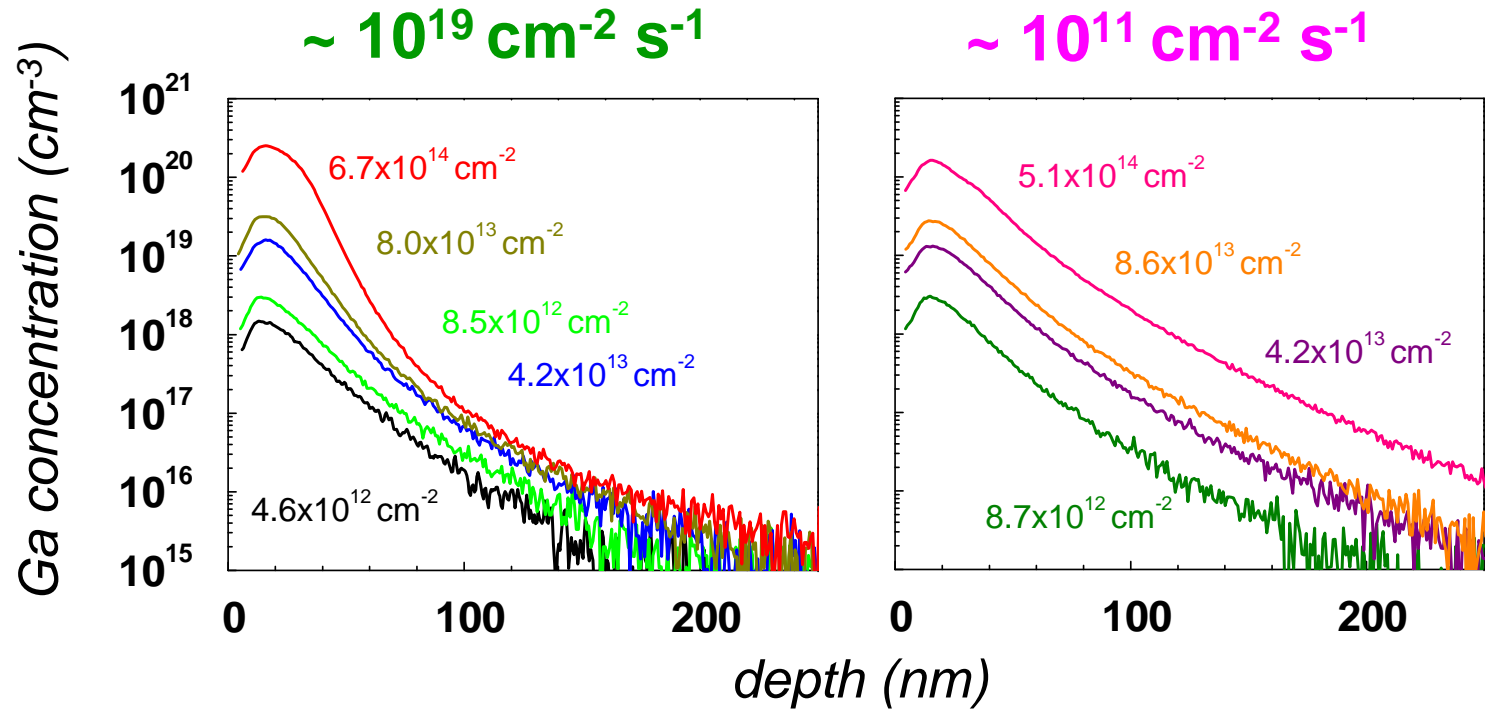
250 °C

30 keV Ga implantation into (001) Ge,
0° tilt ([001] channeling)

micro-RBS/C data



SIMS data



damage buildup

dynamic annealing

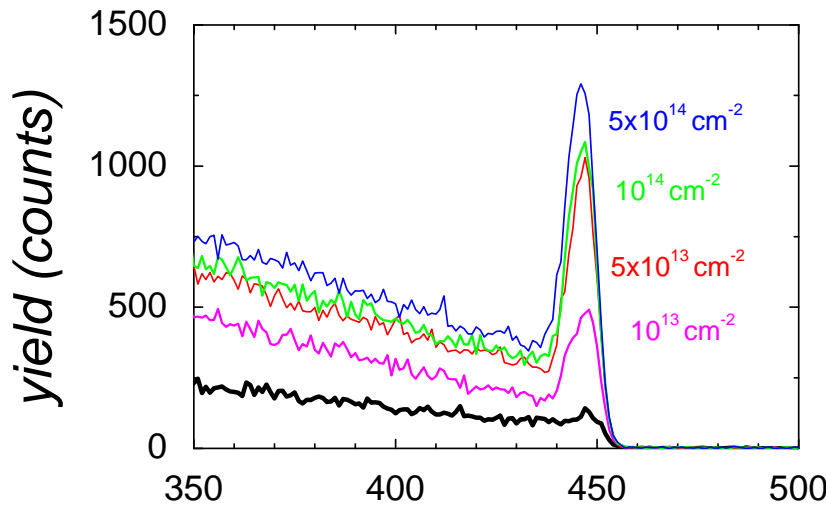
→ dose dependence of
the shape of Ga profiles

RT

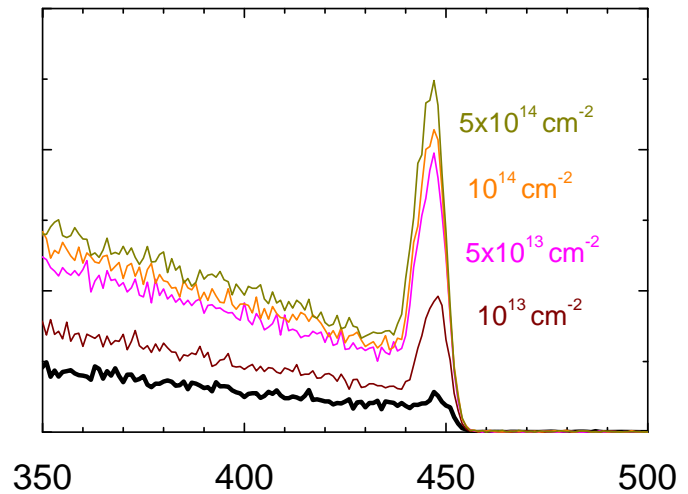
30 keV Ga implantation into (001) Ge,
0° tilt (**[001] channeling**)

micro-RBS/C data

~ 10¹⁹ cm⁻² s⁻¹



~ 10¹¹ cm⁻² s⁻¹

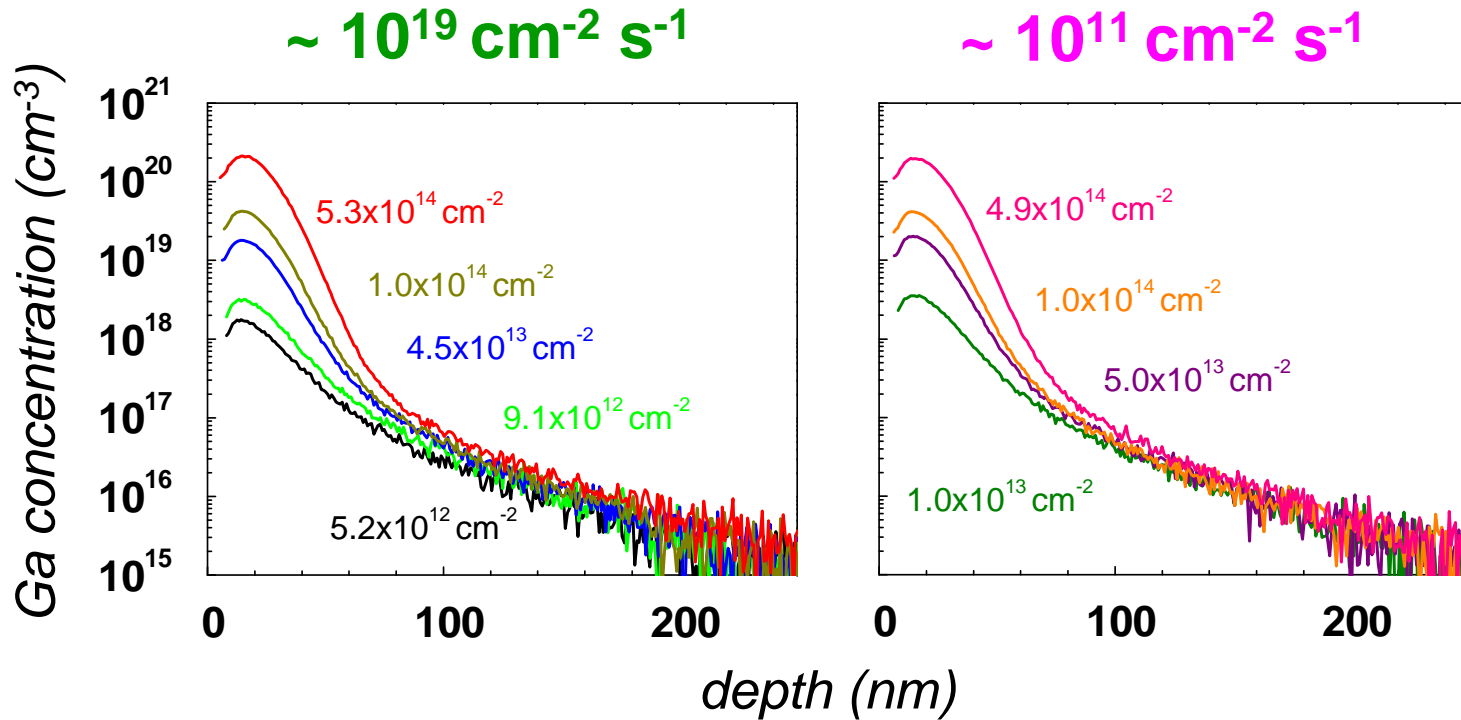


energy (channel no.)

damage buildup

damage buildup

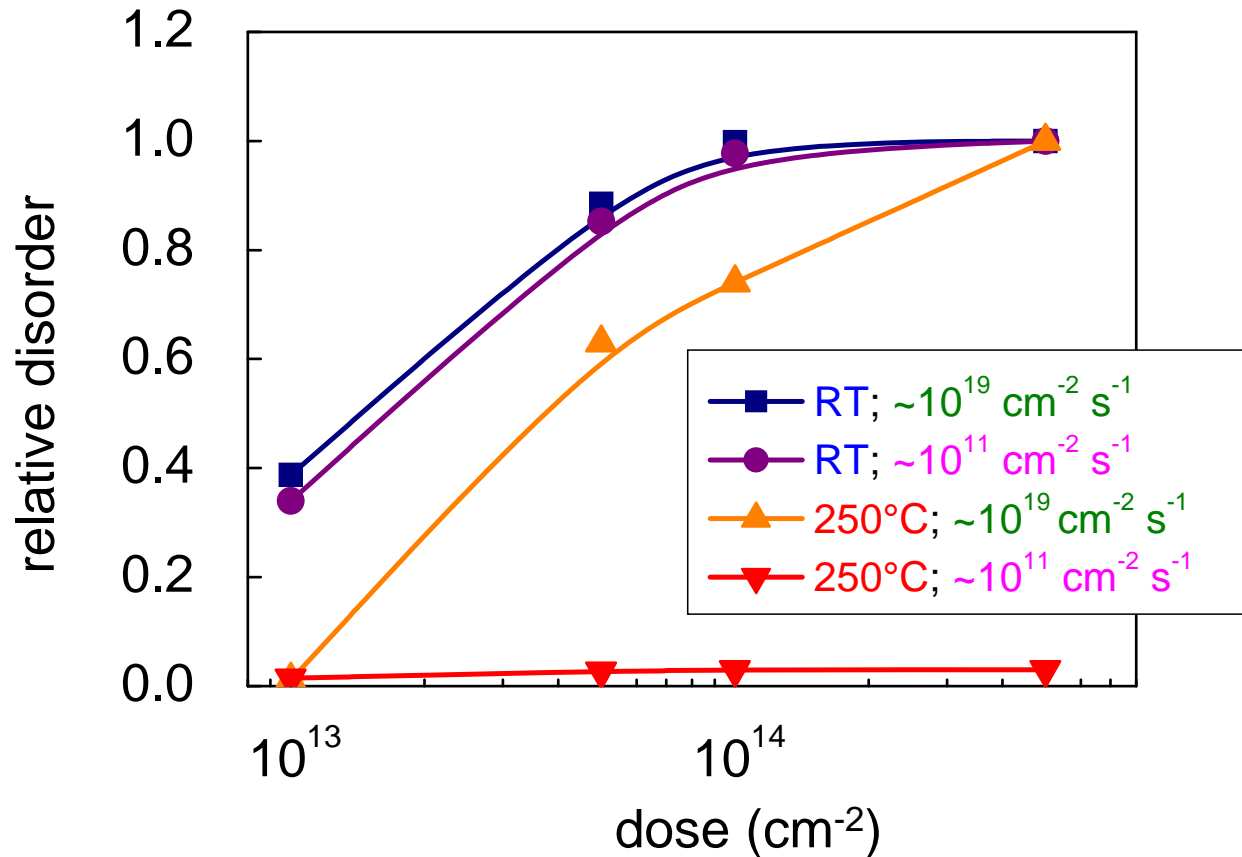
SIMS data



damage buildup

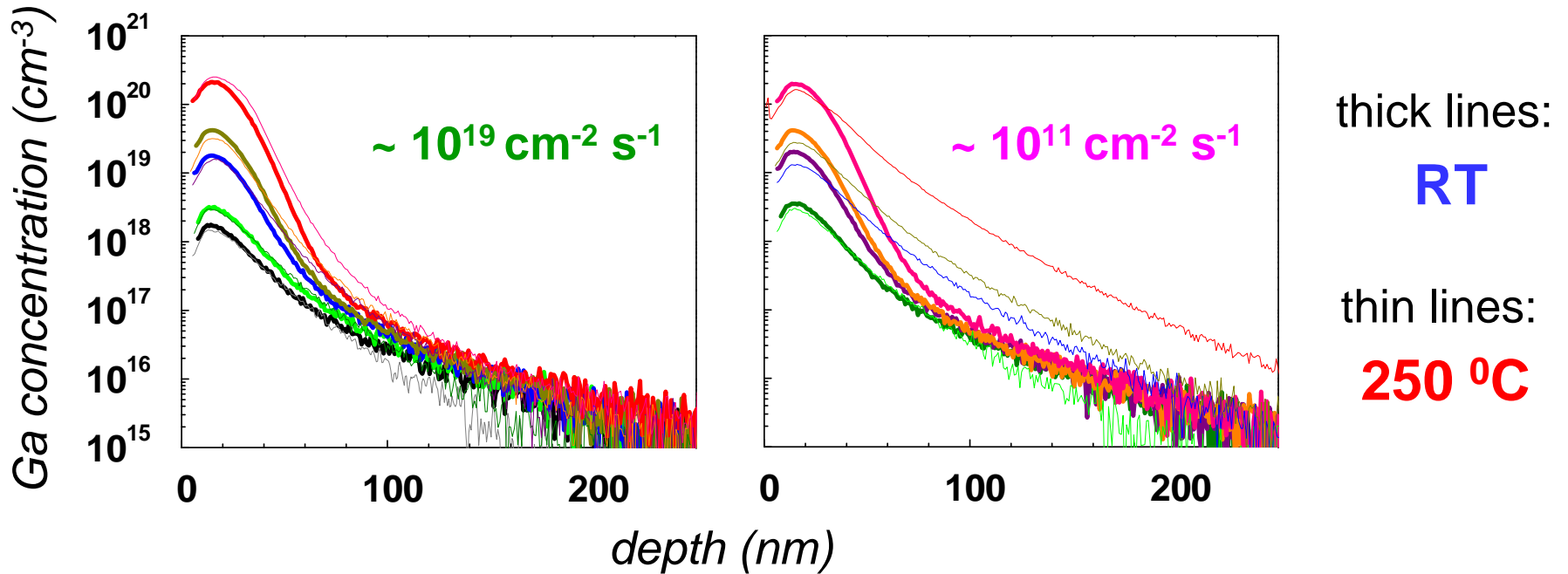
→ dose dependence of
the shape of Ga profiles

summary of micro-RBS/C data



dependence on
effective dose rate
and temperature

summary of SIMS data



dependence on effective dose rate and temperature

local defect reduction between consecutive ion impacts

characteristic lateral cross-section of a damaged region:

target region (with cross section σ_0) where the amount of nuclear energy deposition per atom is larger than a critical value E_c

$$\sigma_0 = \frac{S_n}{E_c}$$

$$E_c \sim 5 \text{ eV: } \mathbf{5 \text{ nm}^2}$$

period between consecutive ion impacts into the same region:

$$\tau_i = \frac{1}{\dot{D} \sigma_0}$$

$$\mathbf{10^{19} \text{ cm}^{-2} \text{ s}^{-1} : 1 \text{ } \mu\text{s}} \quad \mathbf{10^{11} \text{ cm}^{-2} \text{ s}^{-1} : 100 \text{ s}}$$

RT:

no defect reduction between
1 μs and 100 s

250°C:

**complete defect reduction
between 1 μs and 100 s;
defect lifetime less than 100 s**

Atomistic simulation of Ga range profiles

using the Crystal-TRIM code

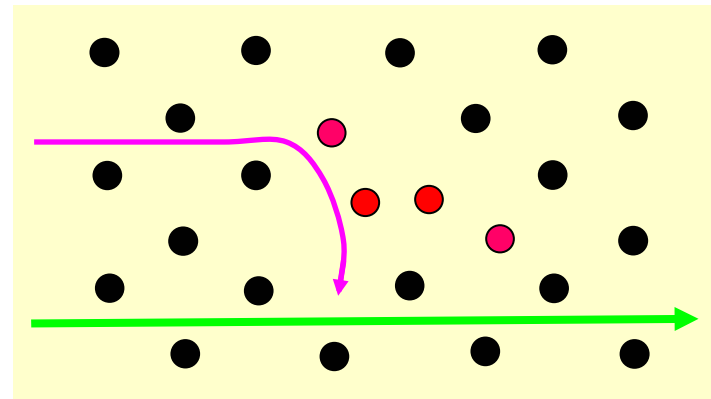
phenomenological model
for damage buildup
and dynamic annealing

$$p_d(E_n^A)$$

p_d probability that in a certain volume element the ion collides with a target atom of a damaged region

E_n^A nuclear energy deposition per target atom in a certain volume element (*ballistic processes*)

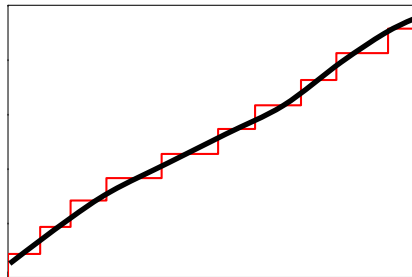
dechanneling
due to **damage buildup**



(atomic) damage probability

nuclear energy deposition
per atom

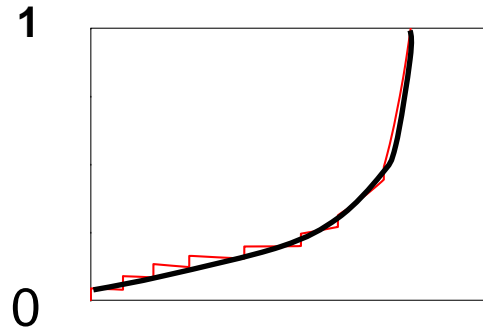
$$E_n^A(t)$$



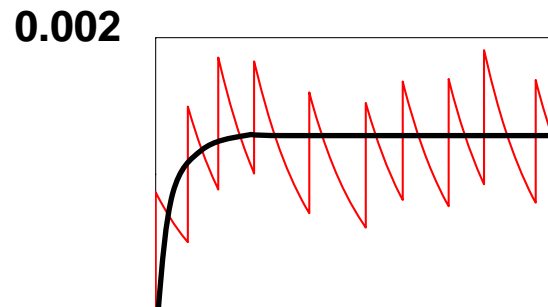
(implantation) time

$$p_d(t)$$

damage buildup

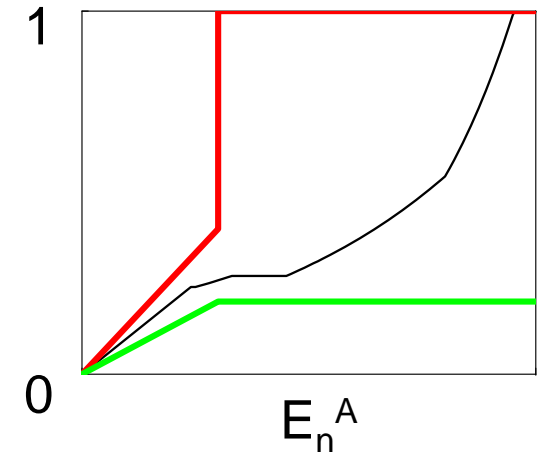


dynamic annealing



(implantation) time

$$p_d(E_n^A)$$



*only 2 parameters,
dependent on:*

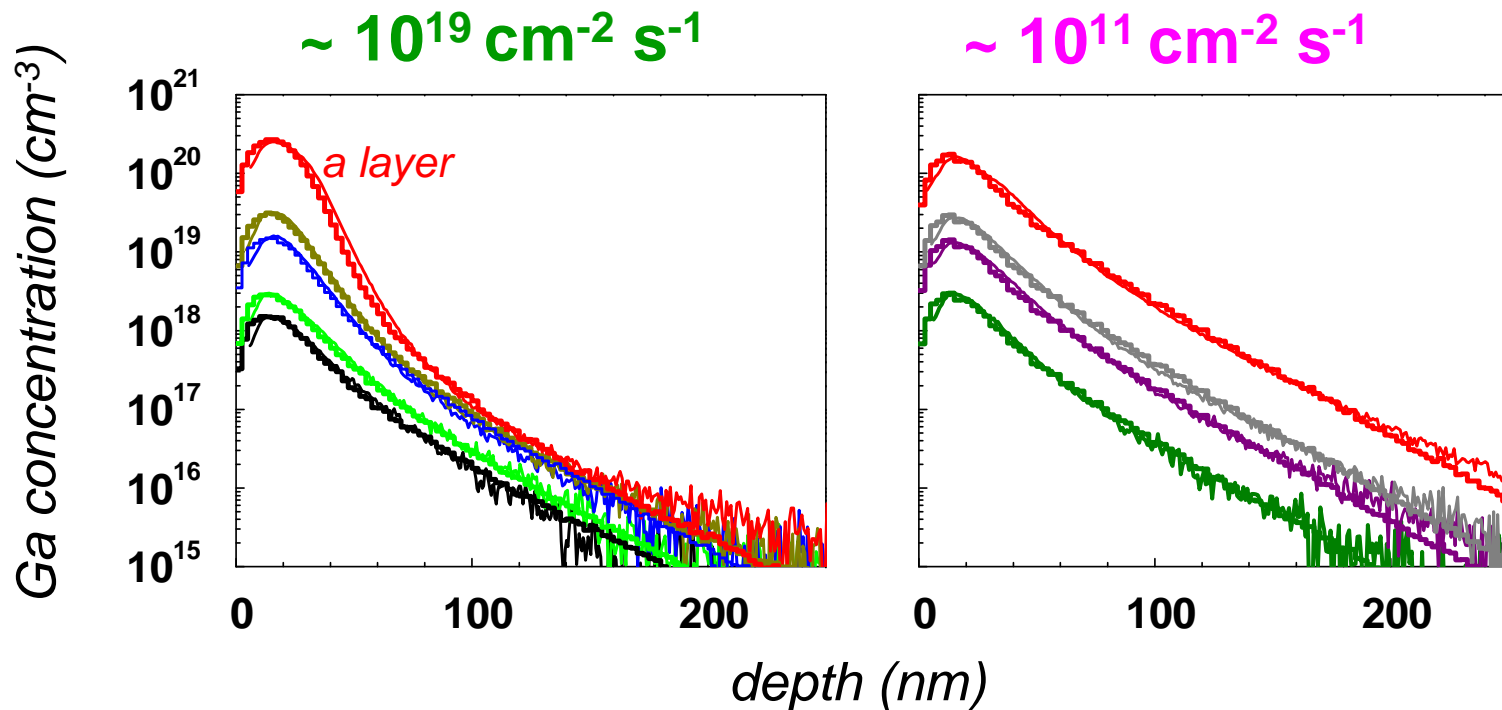
- ion species
- temperature
- dose rate

linear increase: C_a
damage level after a
single ion impact (per E_n^A)

simulation results

250 °C

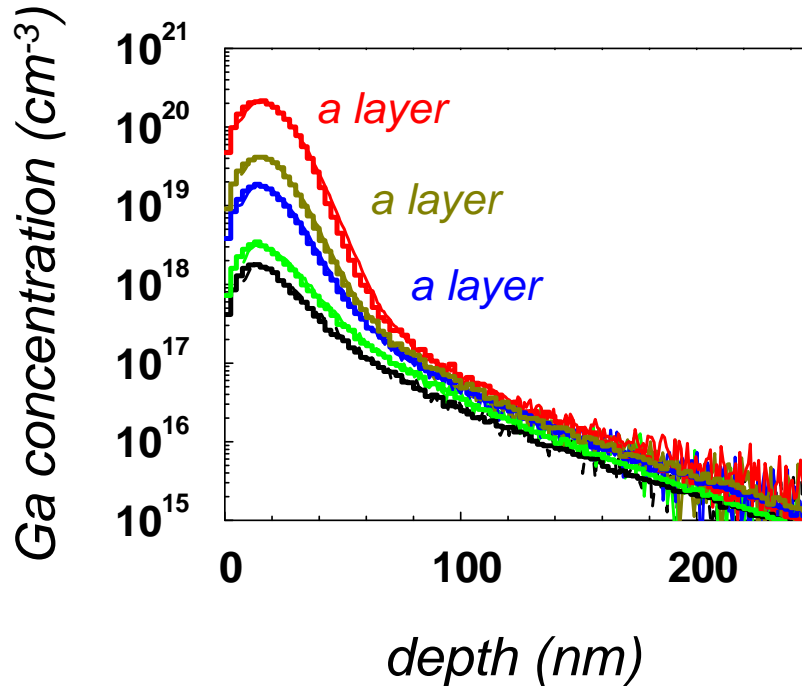
30 keV Ga implantation into (001) Ge,
0° tilt ([001] channeling)



RT

30 keV Ga implantation into (001) Ge,
0° tilt (**[001] channeling**)

~ 10¹⁹ cm⁻² s⁻¹



comparison with results for Si and SiC

Appl. Phys. Lett. 79, 1444 (2001)

J. Appl. Phys. 93, 1004 (2003)

damage level

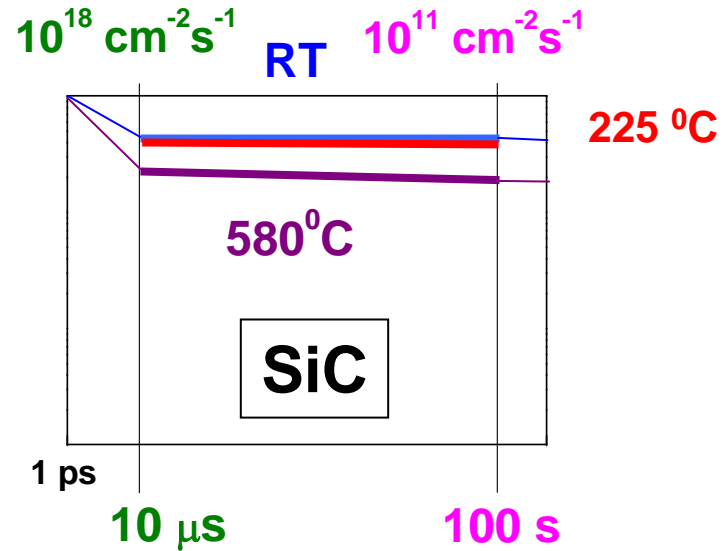
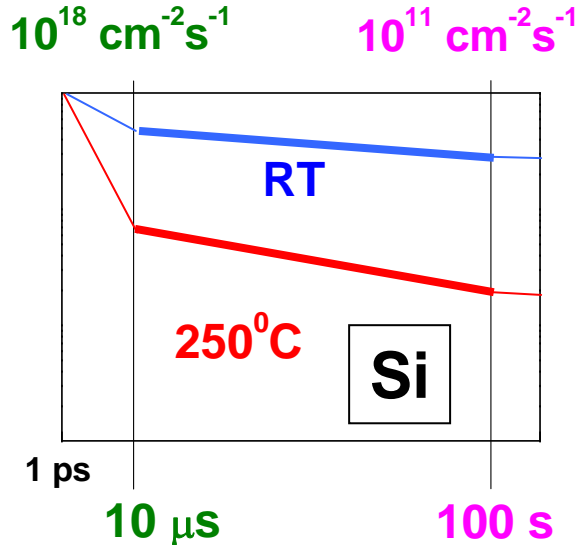
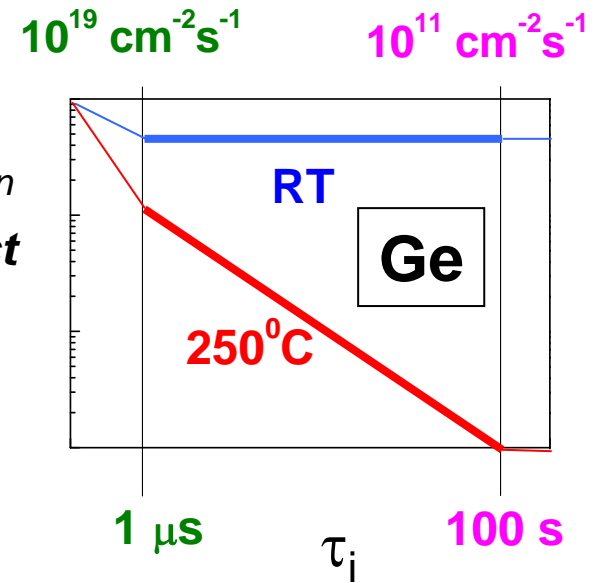
per eV nuclear energy deposition

after a single ion impact

into a perfect crystal

in units of $\lg(C_a)$

vs. time



Conclusions

competition between damage buildup and dynamic annealing was studied by the dose rate and temperature dependence of range and damage profiles obtained by channeling implantation

time scale for dynamic annealing was estimated

range profiles could be reproduced by atomistic computer simulations that employ a phenomenological model for damage buildup and dynamic annealing

compared to Si and SiC, dynamic annealing in Ge occurs in a narrower temperature range

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for SIMS measurements and helpful discussions